

## **Protective Coatings**

UNIVERSAL EP-60 通用环氧漆 EP-60

**PRODUCT DESCRIPTION** A low VOC, high solids, two pack high build epoxy coating for immersed areas.

产品简介 是一种低 VOC 含量、高固体、双组份环氧厚浆涂料,用于浸水部位。

**RECOMMENDED USE** For ballast tank or similar location. As a primer for in-water service.

用走船舶压载舱或类似部位,可作为水下环境中的底漆使用。

FEATURESLow VOC, High volume solids产品特性低 VOC 含量, 高固体份

Excellent durability against crued oil, sea water

优秀的耐原油性、耐海水性 Resistance to cathodic protection

可承受阴极保护

High-build applicability 极好的厚涂施工性能

Good adhesion to bare steel substrates and a wide range of shop-primed surfaces.

同裸钢底材和大量的车间底漆都有良好的附着力。

PHYSICAL PROPERTIES

基本数据

ColorGrey and Oxide Red颜色灰色和铁红色

**Volume Solids** 80%

体积固体份

**VOC**190g/L, accord with EU Directive2004/42/EC, subcategory j挥发性有机化合物含量190克/升,符合欧盟溶剂排放指令 2004/42/EC, j 子类别

**Flash Point** Greater than 30°C

闪点 30℃以上

 Film thickness
 Dry 100-300 microns/coat
 Wet: 125-375microns/coat

 涂装膜厚
 干膜: 100-300 微米/道
 湿膜: 125-375 微米/道

 Theoretical Coverage
 0.354Kg/m²/200 microns

 理论涂覆率
 0.354 千克/平方米/200 微米

Practical coverage depending on surface conditions, environment, applications, etc.

实际涂覆率与表面处理, 外界环境, 施工方法等多种因素有关。

APPLICATION

施工

**Application Temperature**  $5^{\circ}\text{C}-40^{\circ}\text{C}$ 

施工温度

**Mixing** Combine Base with Hardener, mix thoroughly with power agitator

混合 混合主剂与固化剂,使用动力工具搅拌均匀

 Mixing Ratio
 Base/Hardener=9.44/1(by weight)

 混合比例
 主剂/固化剂=9.44/1 (质量比)

 Pot life
 5℃ 20℃ 30℃

 混合使用期
 8hrs 6hrs 3hrs





## **Application Methods**

施工方法

Airless spray, air spray brush and roller 无气喷涂、空气喷涂、刷涂和滚涂

Airless spray 无气喷涂

Nozzle tip 喷嘴尺寸 0.43mm-0.53mm

Nozzle pressure 出口压力 ≥15Mpa

Thinning ratio 稀释比率 0-5% by volume (体积比)

Brush/Roller 刷涂/滚涂

Thinning ratio 稀释比率 5-10% by volume (体积比)

**Thinner** Epomarine Thinner #20

稀释剂 环氧稀释剂#20

温度 5°C 10℃ 20℃ 30℃ Drying time & Temperature Overcoating interval Surface dry 指触干燥 5hrs 4hrs 3hrs 2hrs 干燥时间&涂装间隔 Touch dry 半硬干燥 24hrs 16hrs 12hrs 48hrs Min. interval 最小涂装间隔 36hrs 24hrs 16hrs 48hrs Max. interval 最大涂装间隔 7days 7days 7days 7days

Typical undercoatBare steel, SD ZINC 500 etc.适用下涂裸钢,环氧富锌涂料 500 等

**Typical topcoat** RETAN 6000, KANPE FLON HD or according to the coating system of Cosco Kansai.

适用上涂 聚氨酯面漆 6000, 氟碳面漆或参考我司涂装配套

**STORAGE** Store in dry, cool condition and away from sources of heat and ignition. Containers must be kept

贮存 tightly closed.

贮存于干燥阴凉的环境中,远离热源及火源。包装桶必须保持封闭。

**Shelf life** 12 months from date of production  $(25^{\circ}\text{C})$ 

贮存期限 自生产之日起 12 个月(25℃)

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